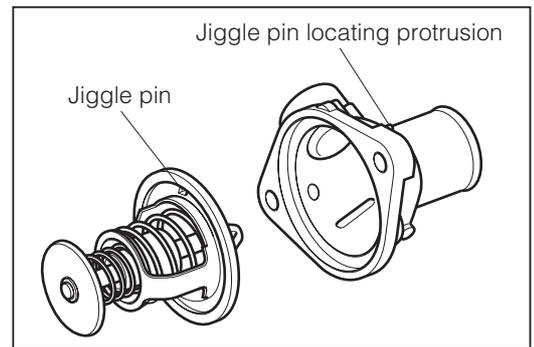


**INSTALLATION****M101, M201 & J102 Series**

1. Install the thermostat to the water inlet.

**NOTE:**

- Be sure to assemble the thermostat at the position indicated in the right figure.

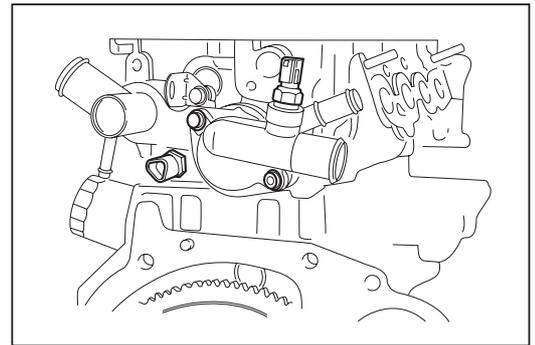


YCO00076-00054

2. Install the water inlet to the cylinder head.

**Tightening Torque: 7.2 - 10.8 N·m**

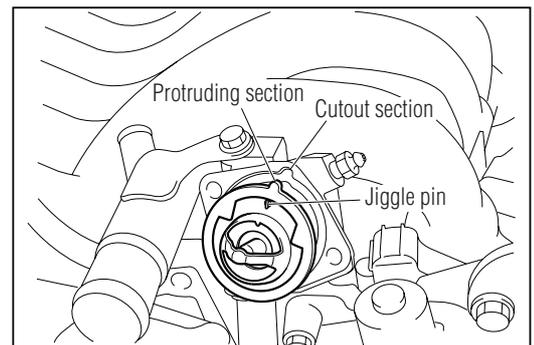
3. Connect the radiator thermo control switch connector. (Only for EU spec.)
4. Fill the engine coolant. (Refer to page CO-3.)
5. Start the engine. Ensure that no water leakage is present.



YCO00077-00055

**S221 Series**

1. Assemble the thermostat to the water outlet with its jiggle pin facing upward.



YCO00040-00032

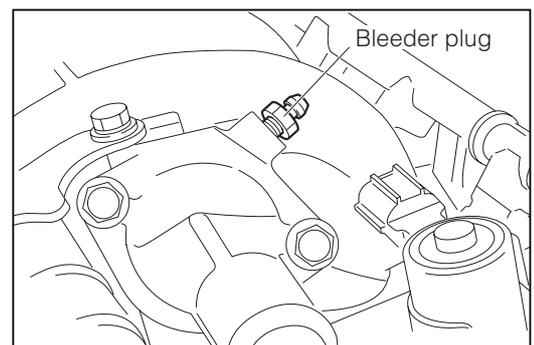
2. Install the water outlet to the water outlet housing.

**Tightening Torque: 11.2 - 16.8 N·m**

3. Install the water outlet housing to the cylinder head.

**Tightening Torque: 16.0 - 24.0 N·m**

4. Fill the engine coolant. (Refer to page CO-5.)
5. Start the engine. Ensure that no water leakage is present.



YCO00042-0003